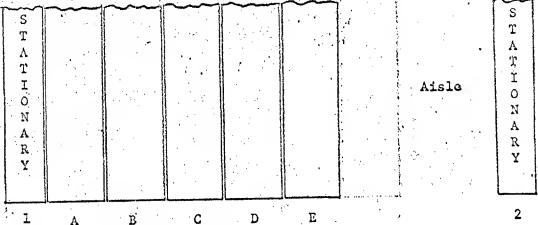
- Purpose: To establish a test procedure for the equipment now installed, under simulated operating conditions.
- Reulpment: Position and identification (for test purposes only) of Movable Units at start of each test cycle.



- 3. Test Cycle: A complete test cycle shall consist of the movement of the equipment through each of the enumerated steps below, interrupted by a simulated filing action.
 - Move Units A, B, C, D & E to Stationary 2 (time, 12 sec.) Employee walks to the end of the first carriage (17 ft.) and slides a box forward to normal operating position and returns box to original position (estimated time, 48 sec.)
 - Move Units E,D,C,B & A to Stationary 1. a. Repeat Step la.
 - Move Units B,C,D & E to Stationary 2. Step 3. a. Repeat Step la.
 - Move Units E,D,C & B to Unit A. Step 4. a. Repeat Step la.
 - Move Units C.D & E to Stationary 2. Step 5. a. Repeat Step la.
 - Move Units E,D & C to Unit B. Step 6. a. Repeat Step la.
 - Move Units D & E to Stationary 2. Step 7. a. Repeat Step la.
 - Move Units E & D to Unit C. Step 8. a. Repeat Step la.

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- Step 9. Move Unit E to Stationary 2.
 a. Repeat Step la.
- Step 10. Move Unit E to Unit D.
 a. Repeat Step la.

Upon completion of above cycle each possible combination of Movable Units has been moved from left to right and right to left.

- 4. Timing: On the basis of 60 seconds per cycle step a complete test cycle will require 10 minutes resulting in 6 test cycles per hour or 48 for an 8 hour day. Each test cycle represents 10 filing actions; an 8 hour day of testing is equivalent to 480 simulated actions. Normal operations would exceed time allowed for simulated operation due to associated clerical work required after box is pulled out on shelf.
- 5. Monitoring: A full time person shall be assigned to observe the test to maintain a continuous record which will assure that each step in each cycle is completed. Record shall contain notation of any equipment malfunction as related to any step in any cycle.
- 6. Test Period: Upon completion of 50 full 10 Step Cycles test shall be considered complete. Copy of test record provided in 5. above shall be distributed to all persons concerned.